The state of the last of the l			STATE WATERINGS	1	CODE	O.C.	FINISH		-	FINISH		1	FINISH	u l	HISHIT	
IMPORTANT: ARE MADE, TH	PORTANT: WHEN MADE, THE PART MATERIAL USED,	IMPORTANT: WHEN ANY OF THE FOLLOWING SUBSTITUTIONS ARE MADE, THE PART MUST BE STAMPED WITH THE SPECIFICATION OF MATERIAL USED, SUCH AS 4130, 1035, ETC.	STAMPED WITH THE 4130, 1035, ETC.	SUBSTITUTIONS					MF DICHRO NB HOT RU PA ZINC C	DICHROMATE PICKLE HOT RAW LINSEED OIL INSIDE , ZINC CHROMATE PRIMER (1 COAT)	¥ 8 5	CHROME DIP ZINC CHROMATE PRIMER (2 COATS) ARMY YELLOW GREEN (2 COATS)	E PRIMER (2 C	W WB	SHOT BLAST CADMIUM PLATE ZINC PLATE	
PART NUMBER	W	COM. SPEC. ARM		NAVY SPEC. 1.0	TENSILE 1,000 P.S.I.	LOC. LET.				ALTERATION			DATE	TE DRAFT GROUP	SP CHECK STRESS	WTS. RELEASE
	2ND					Q	SEE	60 35	3957-184	4 SHEET	1		143.49	49 WAG [18]	Whom Will	- Dose
	3RD 4TH															
					FNAS	70 BE	ENDS TO BE PAKAL	LEL \$ 50	& SQUARE!	WITH & OF TUB	74					
								i.		***					FILECOPY	
		13/	tis		1		5	00	7	1	*					
			Apr.	\$				10000000000000000000000000000000000000		\$		47-645-	INSTALL	L. 47-645	988-1 1380-	GON
*. A.;		1										USE ON 4	25N1C	1-104	107 - XCA	5-087-18
										1		47-643	5-077-1	SHA-5-01	3-3 GEAR	NO
	14 The 14							*		1		NINER IN	PNSTALL RACE &	FREMOVE REMOVE	47-645-058-1886	8-18RG
							/					GEAR	FROM 4	7-645-0	75 SHAFT	
EXCEPT AS NOTED  X X D3  X X T OTO  A X X T OTO	0 2 0				STAMP	15 TIC	10800	4	-1.4	~	@ 107ES	2 USED TO IN ASSY ICAD PLA	30	1757	47-645-085-180 OF 47-645-078-1 8 AN-P-61	BEARING 18-1 SHAR
																100
						110030	22	11/1	STEFE 7	TUSE CDT	0300	NAW CDEC	CAS THICK WINTH L'STH	5 TH 176TH		-
		REQ	UIREMENTS PE	REQUIREMENTS PER UNIT DWG. NO.	1	PART	ER	OF PART	0	3 6	orce.	SK	STOCK SI	SIZE 1,000 P.S.I	FINISH	LOC. FIN. WEIGHT
			FINAL ASSEMBLY CODE NO	ILY CODE NO.		ON THOAT	IT NO.	SUPERSEDES		DIMENSION LIMITS UNLESS OTHERWISE SPECIFIED FRACTIONAL # 1/20	SS OTHERWISE	SPECIFIED ANGULAR ± 1/2	50	SCALE ALLA	See Buss	y Malala
								SUPERSEDED BY		BREAK ALL SHARP MACHINED CORNERS APPROX. (1) RAD, OR CHAMFER ALL BEND RADII TO BE UNLESS OTHERWISE SPECIFIED	D CORNERS APPR	NS APPROX. 015 RAD. OR CHAMFER UNLESS OTHERWISE SPECIFIED	UNFER	ACT. WT.	LBS,	
										CESS SPEC		SPECIFIEL		NAVY HEAT TREAT SPEC.	SPEC. DRAWING SIZE	Size B
		1			+	-			1	MACHINE (34) MACHI	뿌	NE D.G	DISC GRIND			
										COKOLRE KRING	BIDGLECOMS	1 1	4	CICHTEN G.S AS	1	*
										ROU		STRESS	WEIGHTS	-	ENGINEER ENG. PLAN	AN CUSTOMER
ECO NO.	SHT. OF SHTS.						476	47-640	4	BELL AIBCBAET CORP	SUF.	PURT	20	NG.	TIMES	TO SHOW
	YGASSHORN SYCH	PART NO.	MODEL	NEXT ASSEMBLY	REQ.	PART NO.	MODEL	MODEL NEXT ASSEMBLY	REQ.	TOO I WASHING	JAM.	FOICE	ンスアンろ	SUX	1000	1